

# LEMAC: LTF-EPFL Miniature Atomic Clock: Demonstrator Performance Evaluation

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We report on the performance evaluation of the LEMAC miniature atomic clock, based on the optical-microwave Double-Resonance (DR) scheme, implementing a micro-fabricated Rb cell held inside a custom-designed micro-loop-gap microwave resonator ( $\mu$ -LGR) and a low-power laser source<sup>1</sup>. Target specifications for this development, aiming beyond current miniature atomic clock performances, are a short-term stability of  $1 \cdot 10^{-10}$  to  $1 \cdot 10^{-11} \tau^{-1/2}$  ( $\tau=1$  to 100 s) and a long-term frequency drift of  $< 1 \cdot 10^{-11}$  to  $1 \cdot 10^{-12}$  /day.

The highly simple DR scheme assures both a high signal contrast (thus superior short-term clock stability) as well as low light-shift effects, which can compromise long-term clock stability in alternative schemes such as CPT.

A key development of this work is the tuning-free  $\mu$ -LGR implemented<sup>2</sup>. Based on a stack of micro-fabricated planar PCBs, this miniature microwave resonator (volume  $< 0.6 \text{ cm}^3$ ) assures operation at resonance as well as a highly uniform microwave field applied to the atoms in the Rb microcell, even in view of manufacturing tolerances, for better production yield.

The measured clock stability is  $\approx 2 \cdot 10^{-11} \tau^{-1/2}$  at 1 to 100 s and  $4 \cdot 10^{-12}$  at 1 day, with a drift of  $2 \cdot 10^{-13}$  /day. At the conference we will report on an analysis of the stability limitations, including instability budgets at both short-term and long-term timescales, and discuss prospects for future improvements.

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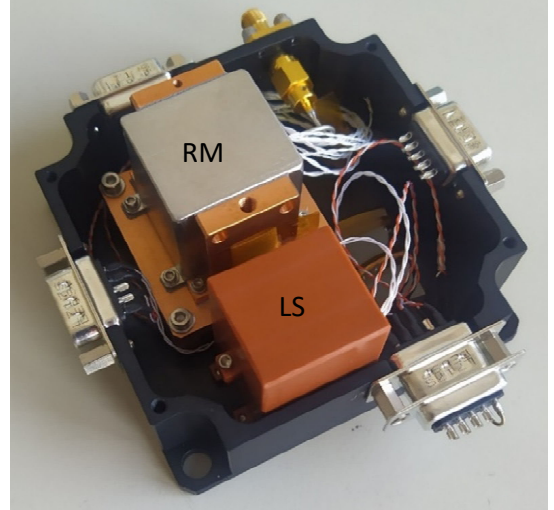


Fig. 1: Photo of the LEMAC clock demonstrator. The overall size of the black PP enclosure is  $86 \times 86 \times 48 \text{ mm}^3$  ( $< 360 \text{ cm}^3$ ), with the Laser Source (LS) and atomic Resonator Module (RM) as main parts.

<sup>1</sup> M. Pellaton et al., “LEMAC: LTF-EPFL Miniature Atomic Clock: current status”, Proceedings of the joint EFTF and IFCS 2022, paper 5066, 2022.

<sup>2</sup> Y. Su et al., “Mode Suppression and Homogeneous Field Bandwidth Enhancement of a Tuning-Free Micro-Loop-Gap Resonator Using FR4 for Chip-Scale Rubidium Clock”, IEEE TMTT 2023, doi :10.1109/TMTT.2023.3326482.